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DIN EN 14700

T Fe 15-60-GR

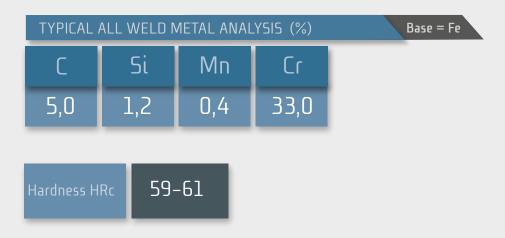
CORODUR® 59

CORODUR® 59 is a highly C- Cr - alloyed flux-cored wire for applications in high mineral wear. It is suitable for hard facing of parts that are exposed to high abrasion in wet areas. The

overlaying thickness should not exceed 10mm which means a deposit of 2–3 layers. The deposit should be subjected to little impact stress.



Farming, gravel digger, Pumps, mixer paddles, concrete pumps, conveyor screws, impeller screws, track hoppers.



PARAMETER

Diameter	Voltage	Amps
1,6	20-26	160-260
2	22-26	240-280
2,4	24-27	280-340
2,8	25-28	320-400

Other Dimensions on demand

FORMS OF DELIVERY

Unit	Weight
Coil B5 300	15 kg
Coil B 450	25 kg
Drums	300 kg

G = Gas shielded, OA = Open Arc, SA = Submerged Arc